

材料牌号  
Material Brand

Winthane™ 15594

材料类别  
Material Category

MDI-PTMEG-HQEE

特性与操作

Features and operations

热风干燥 Air Drying	除湿干燥 Dehumid	露点 Dew Point	体积熔融指数 Melt Index	喷嘴温度 Nozzl TEMP	模具温度 Mould TEMP
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100°C/4H

100°C/3H

-55°C

30±10cm<sup>3</sup>  
/10m(220°C)

210°C

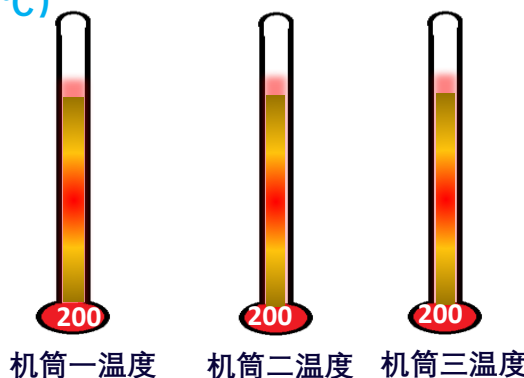
25-50°C

机筒一区温度  
1 Zone TEMP  
机筒二区温度  
2 Zone TEMP  
机筒二区温度  
3 Zone TEMP

200°C

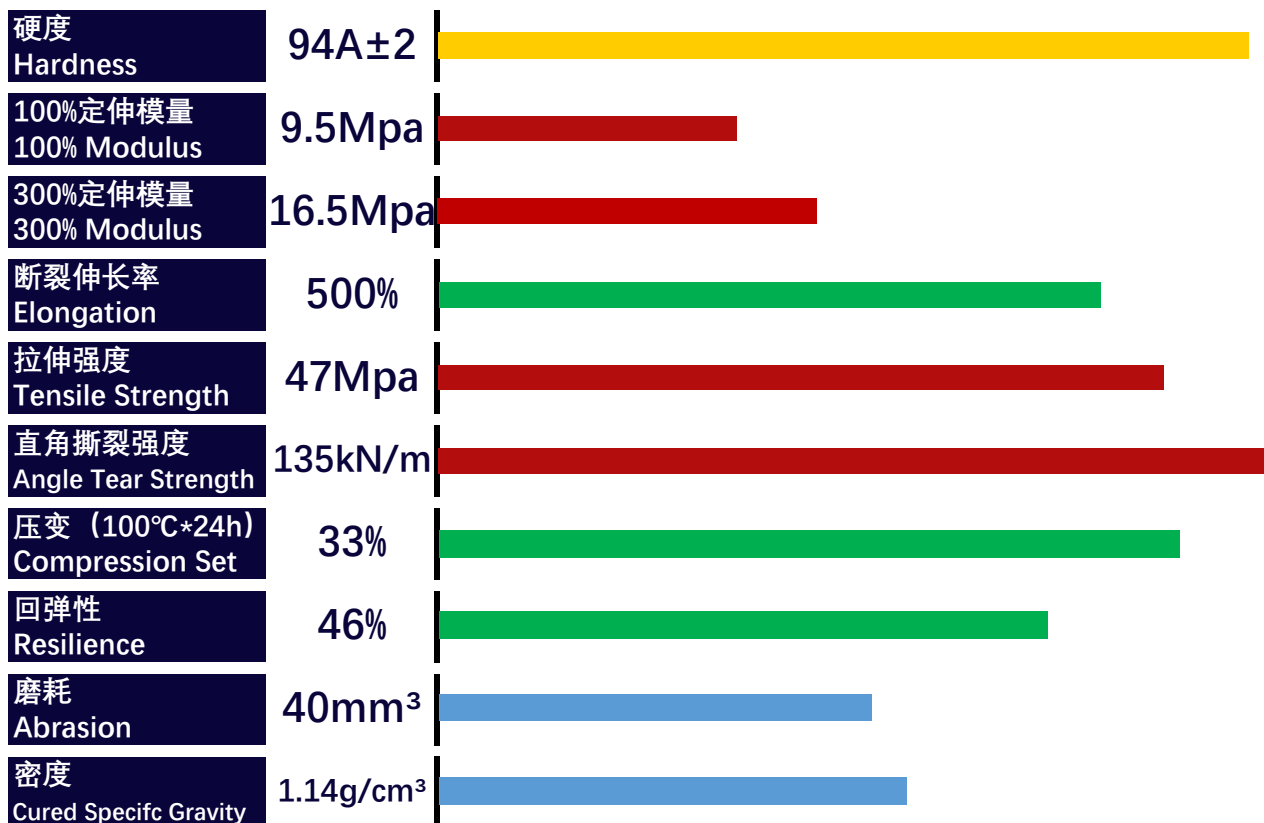
205°C

210°C



物理性能指标

Physical Property



\*以上技术参数均为采用DIN标准，在实验室中测试所得，样件测试前在120°C温度下处理24h

The values shown in this information are aquired in laboratory tests according to DIN standard .