

材料牌号  
Material Brand

Winthane™ 75593

材料类别  
Material Category

MDI-PCDL-HQEE

特性与操作

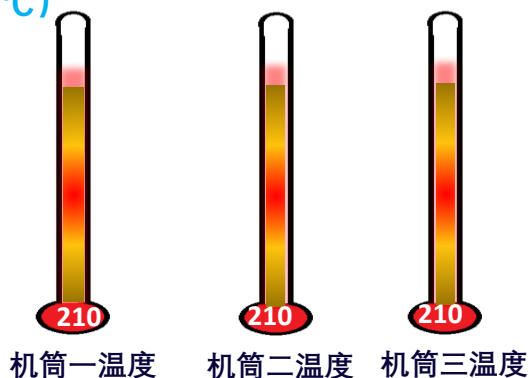
Features and operations

热风干燥 Air Drying	除湿干燥 Dehumid	露点 Dew Point	体积熔融指数 Melt Index	喷嘴温度 Nozzl TEMP	模具温度 Mould TEMP
--------------------	-----------------	-----------------	----------------------	--------------------	--------------------

110°C/4H 100°C/3H -30°C 20±5cm<sup>3</sup>/10m(230°C) 220°C 25-50°C

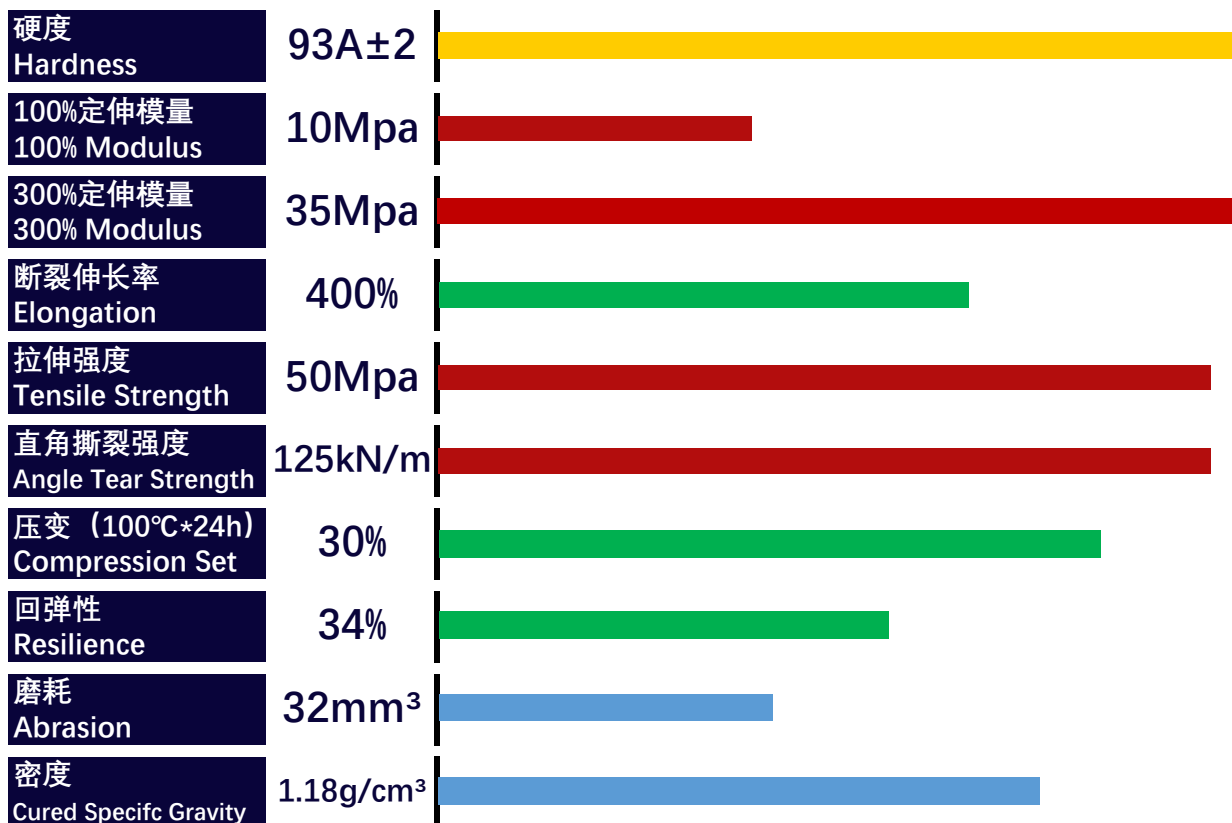
机筒一区温度  
1 Zone TEMP  
机筒二区温度  
2 Zone TEMP  
机筒二区温度  
3 Zone TEMP

210°C  
215°C  
220°C



物理性能指标

Physical Property



\*以上技术参数均为采用DIN标准，在实验室中测试所得，样件测试前在120°C温度下处理24h

The values shown in this information are aquired in laboratory tests according to DIN standard .