

材料牌号
Material Brand

Winthane™ 75595

材料类别
Material Category

MDI-PCDL-HQEE

特性与操作

Features and operations

热风干燥 Air Drying	除湿干燥 Dehumid	露点 Dew Point	体积熔融指数 Melt Index	喷嘴温度 Nozzl TEMP	模具温度 Mould TEMP
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110°C/4H

100°C/3H

-30°C

15±5cm³
/10m(230°C)

220°C

25-50°C

机筒一区温度
1 Zone TEMP

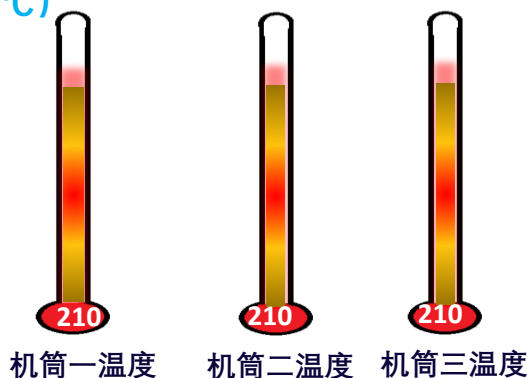
210°C

机筒二区温度
2 Zone TEMP

215°C

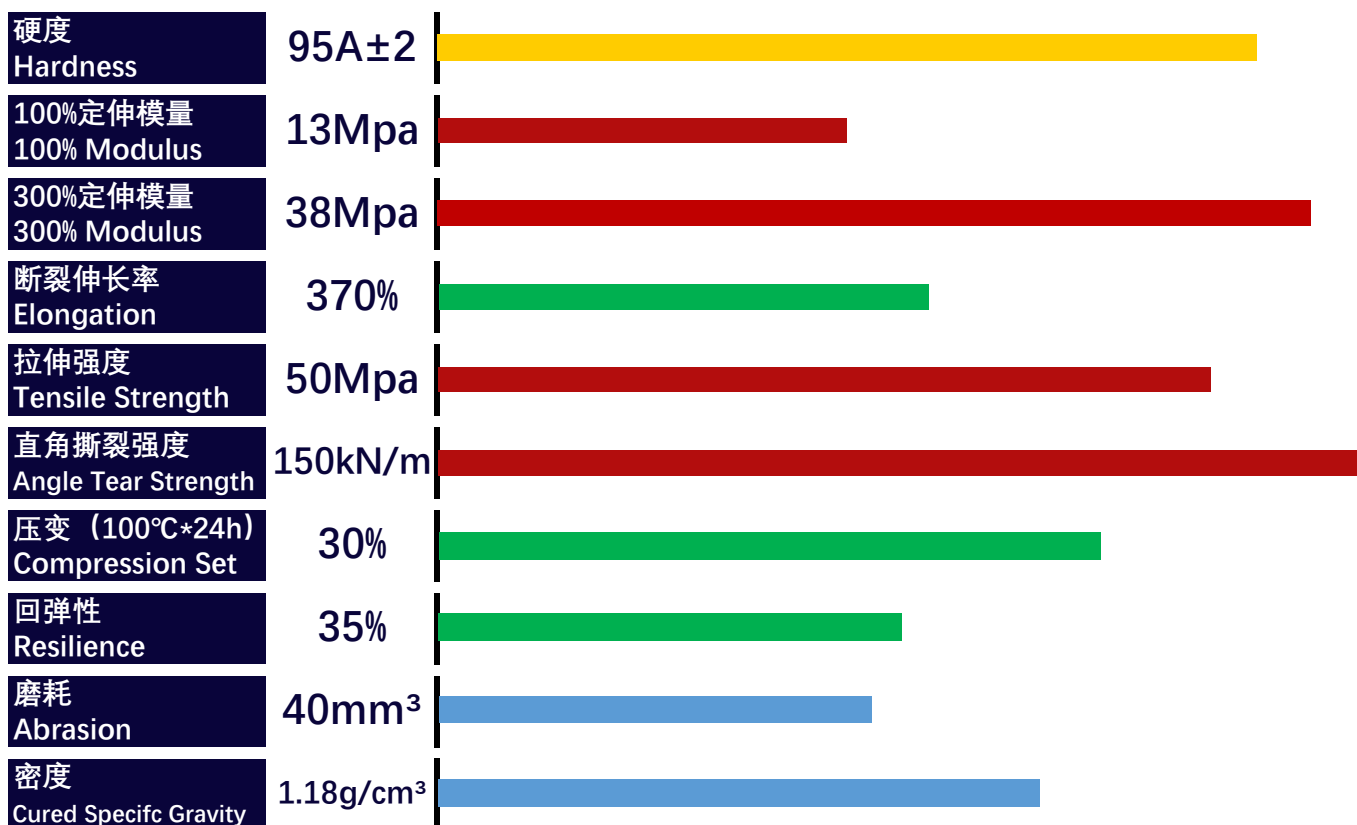
机筒三区温度
3 Zone TEMP

220°C



物理性能指标

Physical Property



*以上技术参数均为采用DIN标准，在实验室中测试所得，样件测试前在120°C温度下处理24h

The values shown in this information are aquired in laboratory tests according to DIN standard .